

## **ABSTRACT OF THE DISCLOSURE**

A rubber sheet with a clothed surface includes a rubber layer and a cloth layer fully disposed on one side of the rubber layer. The cloth layer is previously printed with patterns. The rubber layer and the  
5 cloth layer are combined by thermal compression bonding. A waterproof layer is disposed on the cloth layer opposite to the rubber layer. The waterproof layer separates the cloth layer from water for preventing the cloth layer from containing water and assuring the adhering effect between the rubber layer and the cloth layer.